



Dart Aerospace Ltd.
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Canada

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D4434-045
Job Sheet 188751



Part No: D4434-045

Job Qty: 10 pcs

DAG
21
9-89

Part Name: Fwd Outboard Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/15/19

Job Tracking No:

Due Date: 1/31/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 4 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC
verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B DD verified
by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	1/31/19	1/31/19	0.00	3.88	Small Fab - 1	DAG 58	FEB 11 2019
							Small Fab - 2	9-89	
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	10 pcs	1/31/19	1/31/19	0.00	0.00	QC 5 - 10		DAG FEB 21 2019 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Powdercoat - 4 Black Sand - B4B M138940.	10 pcs	1/31/19	1/31/19	0.00	0.54	Powdercoat - 1 - B4B		DAG FEB 14 2019 68 9-89
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	QC 3	10	1/31/19	1/31/19	0.00	0.00	QC 3 - 10		

START: 7.55 OVERT: 3.30 FINISH: 7.25

	pcs				QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 26	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 38	
					QC 3 - 41	
					QC 3 - 51	DAS
					QC 3 - 58	58
					QC 3 - 59	9-89
					QC 3 - 6	
					QC 3 - 68	
					QC 3 - 9	
140	Small Fab - 2 - B4B	10 pcs	1/31/19	0.00 3.88	Small Fab-6	DAS
					Small Fab - 1 - B4B	58
					Small Fab - 2 - B4B	9-89
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
150	QC 5	10 pcs	1/31/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 38	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
160	Packaging 3-1 - Stock - B4B	10 pcs	1/31/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	STWIA
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	

FEB 25 2019

FEB 25 2019

FEB 26 2019

				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	10 pcs	1/31/19	0.00 0.00	QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	9-89 FFR 7 6 2019
Part Op 100 - Small Fab Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Black Sandtex(Ref:4.3.5.7) per QSI005 4.3 130 - QC3- Inspect Part Finish 140 - Small Fab 150 - QC5- Inspect part completeness to step on W/O 160 - Identify as per dwg & Stock Location: _____ 170 - QC21- Final Inspection - Work Order Release					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4434-3	Bracket	10 pcs (1 ea)	100-Small Fab - 1	SI52620
D4434-5	Bracket	10 pcs (1 ea)	100-Small Fab - 1	SI53321
D4441-1	Rubber Seal	5 ft (.5 ea)	100-Small Fab - 1	SI138541
MS20426AD4-4	Rivet	60 Ea (6 ea)	100-Small Fab - 1	SC92167
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4434-3	10	0	0
	D4434-5	10	3	0
	D4441-1	5	472	0
	MS20426AD4-4	60	2,786	0
Part Specifications				
Specifications could not be found.				

Plex 1/29/19 3:24 PM Dart.Hadley.Shannon



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Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/31/19	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	10 pcs		1/31/19	0.00	3.88	Small Fab-6		
110	QC	10 pcs		1/31/19	0.00	0.00	QC5		
120	Powdercoat	10 pcs		1/31/19	0.00	0.54	Powdercoat4		
130	QC	10 pcs		1/31/19	0.00	0.00	QC3		
140	Small Fab	10 pcs		1/31/19	0.00	3.88	Small Fab-6		
150	QC	10 pcs		1/31/19	0.00	0.00	QC5		
160	Packaging	10 pcs		1/31/19	0.00	0.00	Packaging3-2		
170	QC21-SA	10 Ea		1/31/19	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4434-3	Bracket	10 pcs (1 ea)	90-Start up Operation	
D4434-5	Bracket	10 Ea (1 ea)	90-Start up Operation	
D4441-1	Rubber Seal	5 ft (.5 ea)	90-Start up Operation	
MS20426AD4-4	Rivet	60 Ea (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4434-3	10	0	0
	D4434-5	10	3	0
	D4441-1	5	476	0
	MS20426AD4-4	60	2,830	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Se _____		MRB (QSI042)			
Description Work _____		Disposition _____				Completed By	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____				Lead hand / Supervisor QC / QA Coordinator	
		Cracks ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Save ☐ Auto/Program ☐ Gain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					

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Container No: S155627



Part: D4434-045

Job No: 188751

Serial No/Batch: S155627

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/21/19